

# Spectroscopic insights into an industrial Cu/ZnO-Al<sub>2</sub>O<sub>3</sub> catalyst

## for CO<sub>2</sub>-to-Methanol production at different pressure regimes

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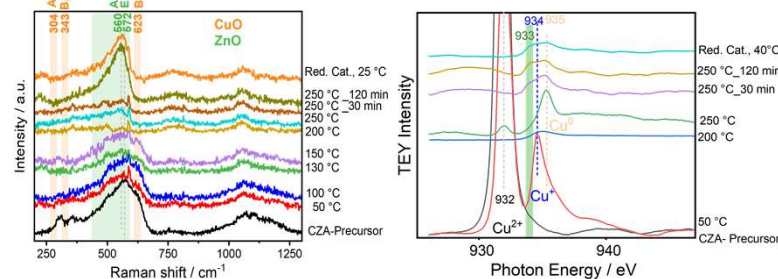
### INTRODUCTION

The Cu/ZnO-Al<sub>2</sub>O<sub>3</sub> (CZA) catalyst is the industrial choice for methanol synthesis from CO/CO<sub>2</sub>/H<sub>2</sub> feed. It holds great potential for (pure) carbon dioxide valorization.<sup>1</sup> It is a highly dynamic catalyst, whose structure adjusts to the chemical potential of the reaction feed.<sup>2</sup> However, the structure under reaction conditions, the active sites and the reaction intermediates remain elusive.

In this work, we apply Raman spectroscopy, near ambient pressure x-ray photoelectron spectroscopy (NAP-XPS) and near edge x-ray absorption fine structure (NEXAFS) to obtain insights on the reduced (activated) catalyst and its evolution under operando conditions.

Raman is particularly suitable to identify polymorphisms in ZnO, probe and elucidate defects, while NAP-XPS and NEXAFS reveal information on the oxidation states, and ZnO<sub>x</sub> wetting (at 1 mbar and 1 bar, respectively).

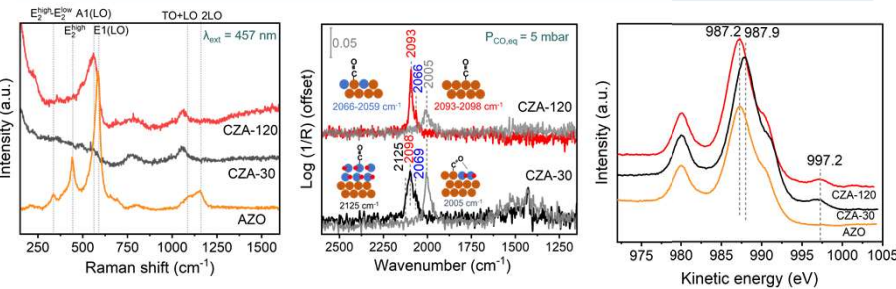
### REDUCTIVE TREATMENT



❖ ZnO restructuring and formation of **defects** (at 250 °C)

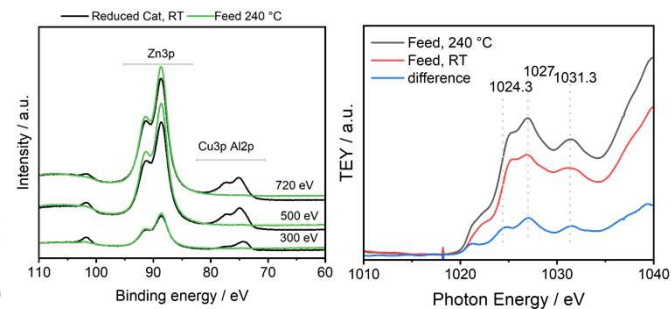
❖ Cu L-edge at 250 °C: new Cu species (defects or insertion into ZnO)

### REDUCED CATALYSTS AND COMPARISON WITH AZO



- ❖ No long range order: only defects-related modes are visible in CZA
- ❖ 2093-2098 cm<sup>-1</sup>: metallic Cu
- ❖ 2066-2069 cm<sup>-1</sup>: CuZn surface alloy
- ❖ Multicomponent (broad band) 560 cm<sup>-1</sup> in CZA: possibly Zn interstitial and oxygen vacancies
- ❖ 2125 cm<sup>-1</sup>: graphitic ZnO
- ❖ 2005 cm<sup>-1</sup> (upon evacuation): Cu/ZnO
- ❖ CZA-30: shift from CZA-120 and AZO
- ❖ CuZn (surface) alloys: 997.2 eV feature<sup>3</sup>

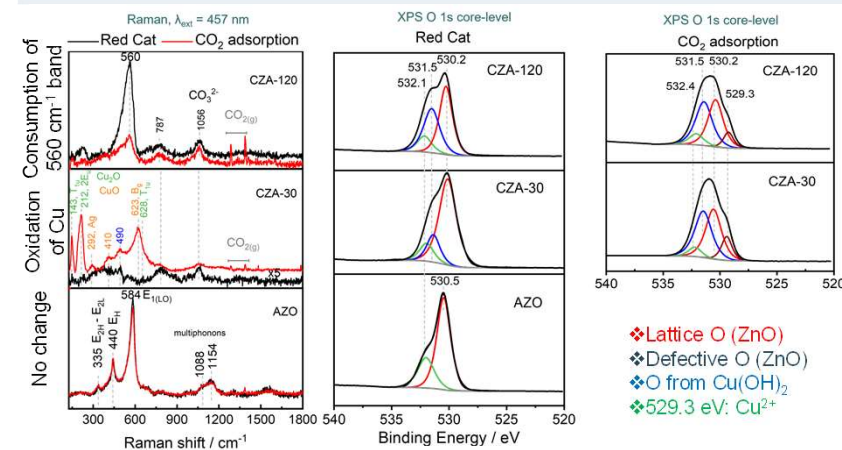
### UNDER REACTION Feed: H<sub>2</sub>/CO<sub>2</sub> 3/1



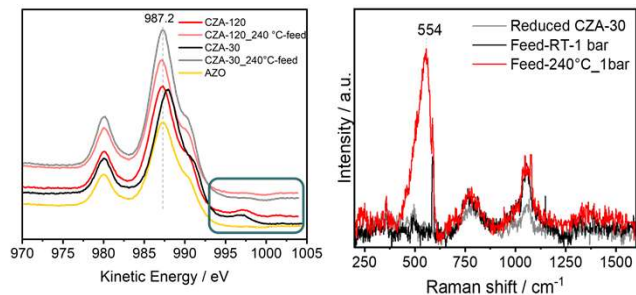
❖ Total coverage of Cu by ZnO<sub>x</sub>

❖ ZnO<sub>x</sub> undergoes crystallization under reaction condition<sup>4</sup>

### CO<sub>2</sub> INTERACTION WITH THE ACTIVATED CATALYSTS AT 25 °C



- ❖ Lattice O (ZnO)
- ❖ Defective O (ZnO)
- ❖ O from Cu(OH)<sub>2</sub>
- ❖ 529.3 eV: Cu<sup>2+</sup>



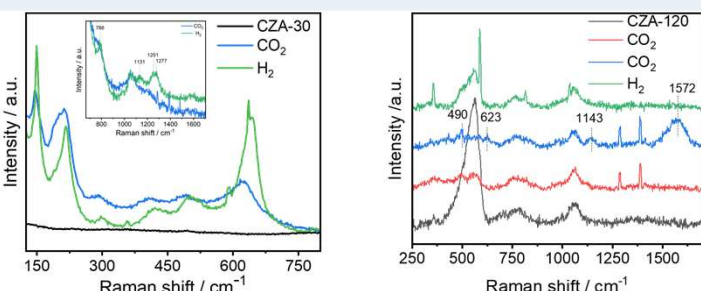
❖ Consumption of CuZn surface alloys

❖ Metastability of CZA-30 converting to CZA-120

### CONCLUSIONS AND OUTLOOK

- ❖ Raman spectroscopy reveals that longer reductive treatments lead to the formation of ZnO-defects in CZA. These defects are different to those in the Cu-free catalyst (AZO).
- ❖ Differences in the activated states and their redox behaviour with CO<sub>2</sub> and H<sub>2</sub> are revealed by NAP-XPS and Raman spectroscopy.
- ❖ Such differences disappear under reaction condition (240 °C, feed H<sub>2</sub>/CO<sub>2</sub> 3/1).
- ❖ Total coverage of Cu by ZnO<sub>x</sub> is revealed by NAP-XPS (at 1 mbar).
- ❖ Raman measurements at 30 bar are currently being performed.

### REDOX REACTION WITH HYDROGEN AT 25 °C



- ❖ Slow re-reduction to Cu
- ❖ Likely generation of *formyl* species
- ❖ Hydrogenation of formate ( $\nu_{as}(\text{COO})$ , 1572 cm<sup>-1</sup>) and methoxy ( $\nu(\text{CO})$ , 1143 cm<sup>-1</sup>) species
- ❖ Partial restoring of defects

### REFERENCES AND ACKNOWLEDGMENTS

1. Beck, A.; *et al.*, Chem. Rev. 2024, 124, 4543-4678, 2. Jiang, X.; *et al.*, Chemical Reviews 2020, 120, 7984-8034. 3. Jensen S. *et al.*, Nature Comm, 2024, 15, 3865, 4. Cho D-Y *et al.*, Appl. Phys. Lett., 2009 95, 261903.

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